

## Pellet Mill Data Collection Form

LE Consultant					Date		
Customer							
Address							
Contact name							
Email					Phone		
<b>EQUIPMENT</b>							
Pellet Mill Type					Die Diameter		
Product Mfgd.					Roll Diameter		
Die Type					# of Rolls		
Roll Bearing Part #s (identify between leading & trailing)							
Roll Bearing Outer Diameter							
Roll Bearing Inner Diameter							
Roll Bearing Width							
Quill Bearing Part #				Die RPM			Roll RPM
<b>PRODUCTION</b>							
Duty Cycle (e.g. 24/7)							
Normal Roll Operating Temp				Ambient Temp Range			
Average Weekly Production per Mill				Hourly Cost of Lost Production			

# Pellet Mill Data Collection Form (continued)

REPLACEMENTS			
Roll Bearing Replacement Interval			
Roll Bearing Replacement Cost Including Labor			
AUTO LUBE SYSTEM			
Type			
Metering Block / Injector Part #		Control Panel Part #	
Pump Ratio		Air Pressure	
Current Settings			
Pumping Distance		Amount of Grease Delivered to Each Lube Point	
LUBRICANT			
OEM Recommendations	Grease		
	Volume		
Current Grease in Use			
Estimated Monthly Grease Usage			